



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-1
Job Sheet 175117



Part No: D4149-1

Job Qty: 30 ea

Part Name: Crosstube Lug Plate, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/25/18

Description:

Type: Stock

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Waterjet		SC 8/04/05
100	Waterjet	30 pcs	4/25/18	4/25/18	0.00	4.58	Waterjet1		SC 8/04/05
110	QC	30 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Waterjet-3		SC 8/04/05
120	QC	30 pcs	4/25/18	4/25/18	0.00	0.00	QC8-4		38
150	Packaging	30 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3	5 to 80	APR 11 2018
160	QC21-SA	30 Ea	4/25/18	4/25/18	0.00	0.00	QC21		21 9-20 APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	4.0650 sf (.1355 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	4	125	0

Part Specifications

Specifications could not be found.

Plex 3/27/18 12:55 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S058295



Part: D4149-1

Job No: 175117

Serial No/Batch: S058295

Revision:

Inspector:

Date: 04/05/18

DART AEROSPACE LTD		Work Order: 175117
Description: Aft Crosstube Lug Plate		Part Number: D4149-1
Inspection Dwg: D4149	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	0.129	1		VDC-01	
Ø0.191	+0.005/-0.001	0.191	1			
Ø0.257	+0.006/-0.001	0.257	1			
Ø0.38	+0.006/-0.001	0.38	1			
0.380	+/-0.010	0.381	1			
0.469	+/-0.010	0.468	1			
0.310	+/-0.010	0.310	1			
0.750	+/-0.010	0.758	1			
3.25	+/-0.030	3.25	1			
0.65	+/-0.030	0.655	1			
0.63	+/-0.030	0.632	1			
5.46	+/-0.030	5.46	1			
3.80	+/-0.030	3.80	1			
2.13	+/-0.030	2.133	1			
1.313	+/-0.010	1.312	1			
0.625	+/-0.010	0.623	1			
0.375	+/-0.010	0.374	1			
1.175	+/-0.010	1.176	1			
0.752	+/-0.010	0.750	1			
1.588	+/-0.010	1.586	1			
1.587	+/-0.010	1.584	1			
11.15	+/-0.030	11.15	1			
0.750	+/-0.010	0.750	1			
1.55	+/-0.030	1.55	1			
1.12	+/-0.030	1.12	1			
8.42	+/-0.030	8.419	1			
2.70	+/-0.030	2.698	1			
0.125	+/-0.010	0.115	1			
Ø0.252	+0.003/-0.000	0.252	1			

Measured by: SC	Audited by: 38	Preliminary Approval:
Date: 18/04/05	Date: APR 06 2019	Date:

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	12.02.01	Dimensions updated per Dwg Rev C	KJ	